

INSTALLATION CONTACTORS - UL/CSA

FROM 20 A UP TO 63 A

General Use acc. to UL 60947-4-1 (4-pole, 3 modules)

Type	Rated current I _e	Control voltage at 50/60 Hz	Wiring diagram	Ordering No.	Weight (g)	Packaging (pcs)
IKA440-22	40 A	230 V		30.045.705	350	5
IKA440-22	40 A	120 V		30.045.624	350	
IKA440-22	40 A	24 V		30.045.625	350	
IKA463-22	63 A	230 V		30.045.706	350	
IKA463-22	63 A	120 V		30.045.626	350	
IKA463-22	63 A	24 V		30.045.627	350	
IKA440-04	40 A	230 V		30.045.707	350	5
IKA440-04	40 A	120 V		30.045.628	350	
IKA440-04	40 A	24 V		30.045.629	350	
IKA463-04	63 A	230 V		30.045.708	350	
IKA463-04	63 A	120 V		30.045.630	350	
IKA463-04	63 A	24 V		30.045.631	350	

63 A
AC



3

General Use acc. to UL 60947-4-1 (2-pole, 1 module)

Type	Rated current I _e	Control voltage	Wiring diagram	Ordering No.	Weight (g)	Packaging (pcs)
IKD220-20	20 A	230 V AC 220 V DC		30.046.826	130	6
IKD220-20	20 A	120 V AC 110 V DC		30.047.044	130	
IKD220-20	20 A	24 V AC/DC		30.047.045	130	
IKD220-11	20 A	230 V AC 220 V DC		30.047.297	130	6
IKD220-11	20 A	120 V AC 110 V DC		30.047.046	130	
IKD220-11	20 A	24 V AC/DC		30.047.047	130	
IKD220-10	20 A	230 V AC 220 V DC		30.047.298	125	6
IKD220-10	20 A	120 V AC 110 V DC		30.047.048	125	
IKD220-10	20 A	24 V AC/DC		30.047.049	125	
IKD220-01	20 A	230 V AC 220 V DC		30.047.299	125	6
IKD220-01	20 A	120 V AC 110 V DC		30.047.050	125	
IKD220-01	20 A	24 V AC/DC		30.047.051	125	
IKD220-02	20 A	230 V AC 220 V DC		30.047.300	130	6
IKD220-02	20 A	120 V AC 110 V DC		30.047.052	130	
IKD220-02	20 A	24 V AC/DC		30.047.053	130	

20 A
AC/DC

HUM-FREE



General Use acc. to UL 60947-4-1 (4-pole, 2 modules)

Type	Rated current I _e	Control voltage	Wiring diagram	Ordering No.	Weight (g)	Packaging (pcs)
IKD425-40	25 A	230 V AC 220 V DC		30.046.828	250	6
IKD425-40	25 A	120 V AC 110 V DC		30.047.054	250	
IKD425-40	25 A	24 V AC/DC		30.047.055	250	
IKD425-31	25 A	230 V AC 220 V DC		30.047.301	250	6
IKD425-31	25 A	120 V AC 110 V DC		30.047.056	250	
IKD425-31	25 A	24 V AC/DC		30.047.057	250	
IKD425-30	25 A	230 V AC 220 V DC		30.047.302	245	6
IKD425-30	25 A	120 V AC 110 V DC		30.047.058	245	
IKD425-30	25 A	24 V AC/DC		30.047.059	245	

25 A
AC/DC

HUM-FREE



ORDERING DATA

Other control voltages are on request - define type and voltage

INSTALLATION CONTACTORS - UL/CSA

FROM 20 A UP TO 63 A

General Use acc. to UL 60947-4-1 (4-pole, 2 modules)

Type	Rated current I _e	Control voltage	Wiring diagram	Ordering No.	Weight (g)	Packaging (pcs)
IKD425-22	25 A	230 V AC		30.047.303	250	6
IKD425-22	25 A	220 V DC		30.047.060	250	
IKD425-22	25 A	120 V AC 110 V DC		30.047.061	250	
IKD425-04	25 A	230 V AC		30.047.304	250	6
IKD425-04	25 A	220 V DC		30.047.062	250	
IKD425-04	25 A	120 V AC 110 V DC		30.047.063	250	

25 A
AC/DC

HUM-FREE



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General Use acc. to UL 60947-4-1 (4-pole, 3 modules)

Type	Rated current I _e	Control voltage	Wiring diagram	Ordering No.	Weight (g)	Packaging (pcs)
IKD440-40	40 A	230 V AC		30.045.709	420	5
IKD440-40	40 A	220 V DC		30.045.632	420	
IKD440-40	40 A	120 V AC 110 V DC		30.045.633	420	
IKD463-40	63 A	230 V AC		30.045.593	420	5
IKD463-40	63 A	220 V DC		30.045.634	420	
IKD463-40	63 A	120 V AC 110 V DC		30.045.635	420	
IKD440-31	40 A	230 V AC		30.045.710	420	5
IKD440-31	40 A	220 V DC		30.045.636	420	
IKD440-31	40 A	120 V AC 110 V DC		30.045.637	420	
IKD463-31	63 A	230 V AC		30.045.711	420	5
IKD463-31	63 A	220 V DC		30.045.638	420	
IKD463-31	63 A	120 V AC 110 V DC		30.045.639	420	
IKD440-30	40 A	230 V AC		30.045.712	410	5
IKD440-30	40 A	220 V DC		30.045.640	410	
IKD440-30	40 A	120 V AC 110 V DC		30.045.641	410	
IKD463-30	63 A	230 V AC		30.045.713	410	5
IKD463-30	63 A	220 V DC		30.045.642	410	
IKD463-30	63 A	120 V AC 110 V DC		30.045.643	410	
IKD440-22	40 A	230 V AC		30.045.714	420	5
IKD440-22	40 A	220 V DC		30.045.644	420	
IKD440-22	40 A	120 V AC 110 V DC		30.045.645	420	
IKD463-22	63 A	230 V AC		30.045.715	420	5
IKD463-22	63 A	220 V DC		30.045.646	420	
IKD463-22	63 A	120 V AC 110 V DC		30.045.647	420	
IKD440-04	40 A	230 V AC		30.045.594	420	5
IKD440-04	40 A	220 V DC		30.045.648	420	
IKD440-04	40 A	120 V AC 110 V DC		30.045.649	420	

63 A
AC/DC

HUM-FREE



ORDERING DATA

Other control voltages are on request - define type and voltage

INSTALLATION CONTACTORS - UL/CSA

UP TO 25 A

Type	Symbol	Unit	IKA220	IKD220	IKA425	IKD425
Standards			UL 60947-4-1A, C22.2 No. 60947-4-1A-07, IEC/EN 61095, IEC/EN 60947-4-1			
Approvals			CE, UL, CSA			
Module width			1		2	
Number of poles			2		4	
Degree of protection			IP20 (IP40 when installed in installation box - distribution board)			
Pollution degree			3			
Ambient temperature (closed)			5 °F ... 104 °F / -5 °C ... +40 °C ¹⁾			
Storage temperature			-22 °F ... 176 °F / -30 °C ... +80 °C			
Maximum altitude		m	2000			
U _i and U _e is reduced for 1.2 % and I _e for 0.4 % for every additional 100 m						
Number of contactors or switches side-by-side: ≤40 °C (40 ... 55) °C			no limitation			
Noise level (operation)		dB	30	20	30	20
Vibration resistance according to IEC/EN 60068-2-6	a	g	switched off: 2 (Z and X axis) / switched on: 3 (Z axis) and 1 (X axis)			
Shock resistance according to IEC/EN 6068-2-27	a	g	switched off: 10 (Z and X axis) / switched on: 15 (Z axis) and 2 (X axis)			
Maximum operating frequency with no load		op. c./h	3,000			
Mechanical endurance		op. c.	3.000.000	10.000.000	3.000.000	10.000.000
Weight		g	130	130	230	250
Contact reliability			≥17 V; ≥50 mA			
Minimum distance of open contacts			0.118 in / 3.6 mm			
Power dissipation per pole		W	1.7	1.7	2	2
Overload current withstand capability: 10 s		A	72		68	
Maximum back-up fuse for short-circuit protection gL and gG: coordination type 1 (at prospective current 3 kA) coordination type 2 (at prospective current 3 kA)	I _v	A			25	25
Maximum back-up fuse for short-circuit protection KS acc. to UL and CSA	I _v	A	20	20	25	25
Rated insulation voltage	U _i	V	IEC: 440 ; UL/CSA: 480			
Rated impulse withstand voltage	U _{imp}	kV	4			
Rated operational voltage	U _e	V	IEC: 230 ; UL/CSA: 240		IEC: 400 ; UL/CSA: 480	
Rated frequency	f	Hz	50/60			
Thermal current	I _{th}	A	20		25	
Rated operational current for AC-1, AC-7a and AC-21	I _e	A	20		20	
Operational power for AC-1, AC-7a and AC-21: single-phase 230 V three-phase 230 V three-phase 400 V	P _e	kW	4		5.4	9
Maximum operating frequency for AC-1, AC-7a and AC-21		op. c./h	600			
Electrical endurance for AC-1, AC-7a and AC-21		op. c.	200.000			
Rated operational current for AC-2	I _e	A	12		14	
Operational power for AC-2: single-phase 230 V three-phase 230 V three-phase 400 V	P _e	kW	1.8		2	3.6
Maximum operating frequency for AC-2		op. c./h	120			
Electrical endurance for AC-2		op. c.	100.000			
Rated operational current for AC-22	I _e	A	20		25	
Operational power for AC-22: single-phase 230 V three-phase 230 V three-phase 400 V	P _e	kW	3.7		4.6	8
Maximum operating frequency for AC-22		op. c./h	300			
Electrical endurance for AC-22		op. c.	50.000			
Rated operational current for AC-3, AC-3e, AC-7b and AC-23	I _e	A	NO: 9 / NC: 6		8.5	
Operational power for AC-3, AC-3e, AC-7b and AC-23: single-phase 230 V three-phase 230 V three-phase 400 V	P _e	kW	NO: 1.3 / NC: 0.75		1.3	2.2
Maximum operating frequency for AC-3, AC-3e, AC-7b and AC-23		op. c./h	600			
Electrical endurance for AC-3, AC-3e, AC-7b and AC-23		op. c.	300.000		500.000	

1) Ambient temperature (open) -13 ... 104 °F / -25 ... +40 °C for version with 2NO and 4NO contacts

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TECHNICAL DATA

INSTALLATION CONTACTORS - UL/CSA

UP TO 25 A

Type	Symbol	Unit	IKA220	IKD220	IKA425	IKD425
Rated motor power acc. to standards UL and CSA:						
single-phase 120 V			1/3	1/3	1/3	1/3
single-phase 208 V			3/4	3/4	3/4	3/4
single-phase 240 V	P _e	HP	1	1	1	1
three-phase 120 V					1	1
three-phase 208 V					2	2
three-phase 240 V					3	3
three-phase 460 V					5	5
Maximum operating frequency for motors acc. to UL and CSA		op. c./h		360		
Electrical endurance for motors according to UL and CSA		op. c.	300,000		500,000	
General use according to standards UL and CSA:						
single-phase 240 V	I _e	A	20	20		
three-phase 480 V					25	25
Maximum operating frequency for general use acc. to UL and CSA		op. c./h		360		
Electrical endurance for general use acc. to UL and CSA		op. c.		200,000		
Switching of discharge lamps acc. to standards UL and CSA:						
single-phase 240 V - standard ballast	I _e	A	20	20		
three-phase 480 V - standard ballast					25	25
Maximum operating frequency for discharge lamps acc. to UL and CSA		op. c./h		360		
Electrical endurance for discharge lamps acc. to UL and CSA		op. c.		100,000		
Rated operational current for AC-5a (at 230 V)	I _e	A	8.8		11.2	
Maximum operating frequency for AC-5a		op. c./h		600		
Electrical endurance for AC-5a		op. c.		100,000		
Rated operational current for AC-5b (at 230 V)	I _e	A	8.8		9.7	
Maximum operating frequency for AC-5b		op. c./h		600		
Electrical endurance for AC-5b		op. c.		100,000		
Rated operational current for AC-6a (at 230 V)	I _e	A	4		4.8	
Maximum operating frequency for AC-6a		op. c./h		600		
Electrical endurance for AC-6a		op. c.		100,000		
Switching of capacitors AC-6b and AC-7c (at 230 V)	C	μF	30		36	
Maximum operating frequency for AC-6b and AC-7c		op. c./h		600		
Electrical endurance for AC-6b and AC-7c		op. c.		100,000		
Rated operational current for DC-1 (L/R ≤ 1 ms):						
1 pole ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC	I _e	A	20/15/10/6/0.6		25/20/15/6/0.6	
2 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC			25/18/15/10/6		25/25/20/10/6	
3 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/25/20/15	
4 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/25/20/15	
Maximum operating frequency for DC-1		op. c./h		300		
Electrical endurance for DC-1		op. c.		100,000		
Rated operational current for DC-3 (L/R ≤ 2 ms):						
1 pole ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC	I _e	A	10/5/2/1/0.1		15/8/4/1.3/0.2	
2 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC			20/10/8/4/0.4		25/10/8/4/0.4	
3 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/25/15/3	
4 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/25/20/8	
Maximum operating frequency for DC-3		op. c./h		300		
Electrical endurance for DC-3		op. c.		100,000		
Rated operational current for DC-5 (L/R ≤ 7.5 ms):						
1 pole ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC	I _e	A	10/4/1/0.3/0.06		15/5/3/0.5/0.1	
2 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC			20/8/6/2/0.2		25/15/10/4/0.4	
3 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/20/12/2	
4 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC					25/25/25/15/5	
Maximum operating frequency for DC-5		op. c./h		300		
Electrical endurance for DC-5		op. c.		100,000		
Terminal capacity:						
rigid (solid and stranded)	S		16 ... 10 AWG / 1 ... 10 mm ²			
flexible			16 ... 8 AWG / 1 ... 6 mm ²			
Length of removed wire insulation			0.354 in / 9 mm			
Screw			M3.5			
Screw head			PZ1			
Tightening torque			10.62 lb-in / 1.2 Nm			
Contact reliability			≥17 V; ≥50 mA			
Minimum distance of open contacts			0.118 in / 3.6 mm			
Power dissipation per pole		W	1.7		2.2	
Overload current withstand capability:						
10 s			72		68	
Maximum back-up fuse for short-circuit protection gL and gG:						
coordination type 1 (at prospective current 3 kA)	I _v	A			25	25
coordination type 2 (at prospective current 3 kA)			20	20		

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MAIN CIRCUIT

AUXILIARY CIRCUIT

TECHNICAL DATA

INSTALLATION CONTACTORS - UL/CSA

UP TO 25 A

3

Type	Symbol	Unit	IKA220	IKD220	IKA425	IKD425
Maximum back-up fuse for short-circuit protection K5 acc. to UL and CSA	U_i	V	20	20	25	25
Rated insulation voltage	U_i	V	IEC: 440 ; UL/CSA: 480			
Rated impulse withstand voltage	U_{imp}	kV	4			
Rated operational voltage	U_e	V	IEC: 230/100 ; UL/CSA: 240 (AC), 250 (DC)			
Rated frequency	f	Hz	50/60			
Thermal current	I_{th}	A	20		25	
Rated operational current for AC-15: single-phase 230 V single-phase 400 V	I_e	A			6 4	
Maximum operating frequency for AC-15		op. c/h	600			
Electrical endurance for AC-15		op. c.	300.000		500.000	
Switching of auxiliary loads according to standard UL and CSA			B300, P300			
Maximum operating frequency for auxiliary loads according to UL and CSA		op. c/h	360			
Electrical endurance for auxiliary loads according to UL and CSA		op. c.	100.000			
Rated operational current for DC-13: 1 pole ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC 2 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC 3 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC 4 poles in series ... 24 V DC/48 V DC/60 V DC/110 V DC/ 220 V DC	I_e	A	6/4/1/0.3/0.05 6/6/4/1/0.1 6/6/6/3/1 6/6/6/4/2			
Maximum operating frequency for DC-13		op. c/h	300			
Electrical endurance for DC-13		op. c.	200.000			
Terminal capacity: rigid (solid and stranded) flexible	S		16...10 AWG / 1...10 mm ² 16... 8 AWG / 1...6 mm ²			
Length of removed wire insulation			0.354 in / 9 mm			
Screw			M3.5			
Screw head			PZ1			
Tightening torque			10,62 lb-in / 1.2 Nm			
Range of control voltage for switch-on	U_c	%	85 ... 110			
Range of control voltage for drop out	U_c	%	AC: 75 ... 20 / DC: 75 ... 10 (where is applicable)			
Kind of voltage			AC	AC/DC	AC	AC/DC
Standard control voltages	U_c	V	12, 24, 48, 110, 120, 127, 208, 230, 240			
Frequency of AC control voltage	f	Hz	50/60			
Control mode			remote control with U_c			
Impulse duration of control voltage: minimum maximum			permanent permanent			
Minimum duration between two impulses of control voltage		ms	AC: 150 / DC: 500 (where is applicable)			
Surge immunity withstand voltage 1.2/50 µs acc. to standard IEC/EN 61000-4-5		kV	2			
Coil consumption: switch-on operation	VA/W		12/10 2.8/1.2	2.1/2.1 2.1/2.1	33/25 5.5/1.6	2.6/2.6 ¹⁾ 2.6/2.6 ¹⁾
Delays: make brake		ms	15 ... 25 10 ... 30	15 ... 45 20 ... 50	10 ... 30 10 ... 30	15 ... 45 20 ... 70
Terminal capacity: rigid (solid and stranded) flexible			16 ... 14 AWG / 1 ... 2.5 mm ² 16 ... 14 AWG / 1 ... 2.5 mm ²			
Length of removed wire insulation			0.276 in / 7 mm			
Screw			M3			
Screw head			PZ1			
Tightening torque			5.31 lb-in / 0.6 Nm			
MTTF - Mean time to failure $MTTF = 1/\lambda = B10/(0.1 n_{op})$		h	General Use: 4.166 Motor: 6.250 Motor: 10.416			
MTTF _d - Mean time to failure dangerous $MTTF_d = 1/\lambda_d = B10_d/(0.1 n_{op})$		h	General Use: 5.555 Motor: 8.333 Motor: 13.888			
B10 - Number of operating cycles until 10 % of devices fail		op. c.	General Use: 150.000 Motor: 225.000 Motor: 375.000			
B10 _d - Number of operating cycles until 10 % of device dangerous $B10_d = B10/\text{ratio of dangerous failures}$		op. c.	General Use: 200.000 Motor: 300.000 Motor: 500.000			
λ - Failure rate $\lambda = (0.1 n_{op})/B10$		1/h	General Use: 0.00024 Motor: 0.00016 Motor: 0.000096			
λ_d - Failure rate dangerous $\lambda_d = (0.1 n_{op})/B10_d$		1/h	General Use: 0.00018 Motor: 0.00012 Motor: 0.000072			
Ratio of dangerous failures		%	75			
n_{op} - Operating cycles (operating cycles/h)		op. c./h	360			

1) Coil consumption for contact version -04 is 3.8 VA / 3.8 W

TECHNICAL DATA

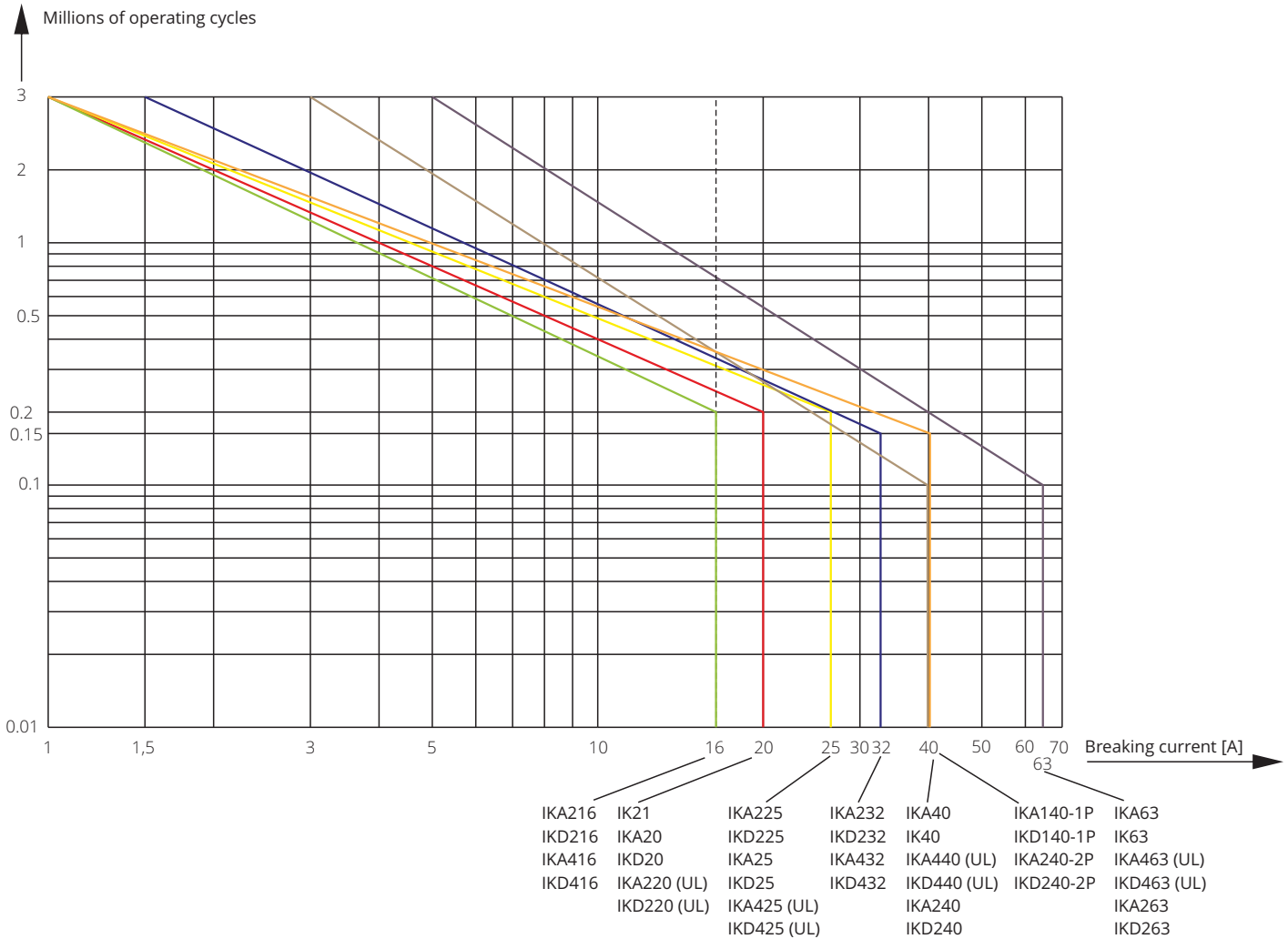
INSTALLATION CONTACTORS

Electrical endurance

AC-1/230V/1-phase for IKA20, IKD20, IKA216, IKD216, IKA220 (UL), IKD220 (UL), IKA225, IKD225, IKA232, IKD232, IKA440 (UL), IKD440 (UL), IKA463 (UL), IKD463 (UL), IKA140-1P, IKD140-1P, IKA240-2P, IKD240-2P, IKA240, IKD240, IKD263, IKD263

AC-1/400V/3-phase for IK21, IKA25, IKD25, IKA416, IKD416, IKA425 (UL), IKD425 (UL), IKA432, IKD432, IKA40, IK40, IKA63, IK63

Diagram 1

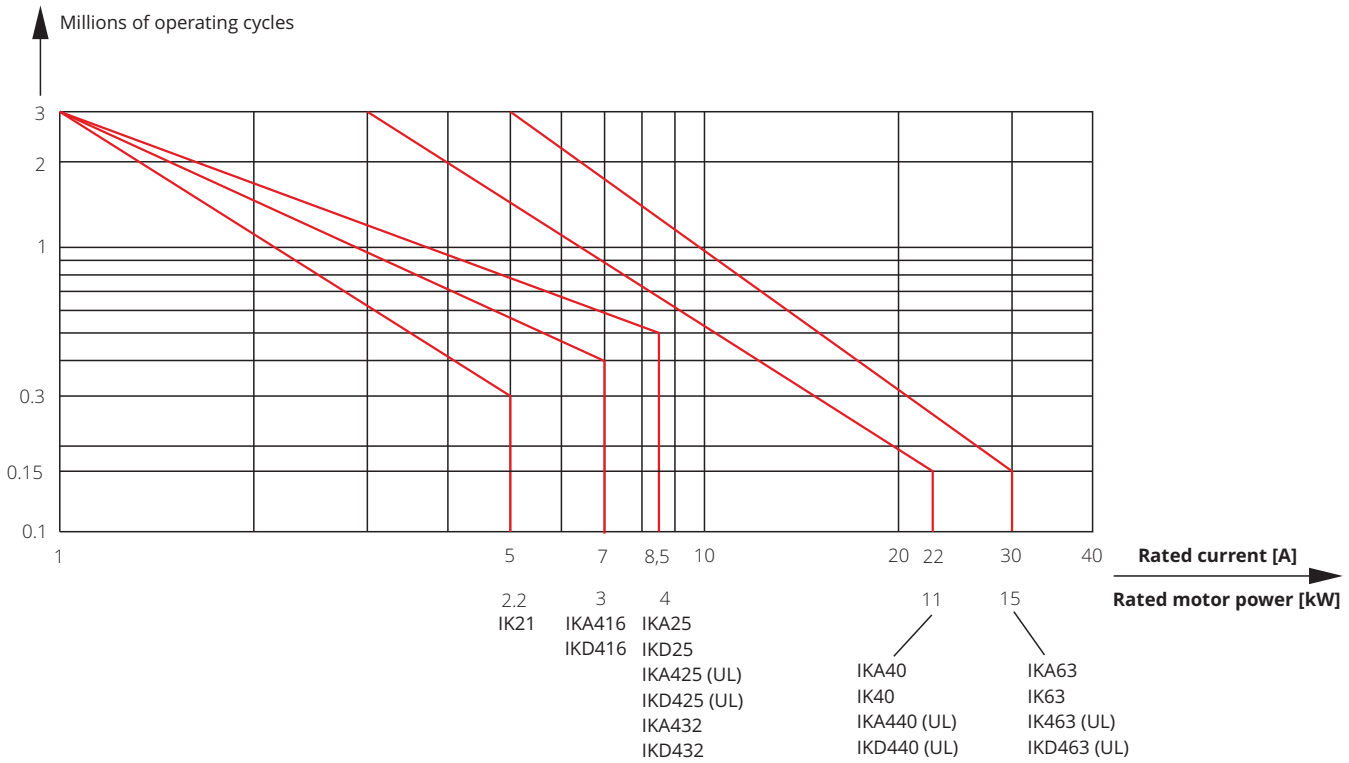


INSTALLATION CONTACTORS

Electrical endurance

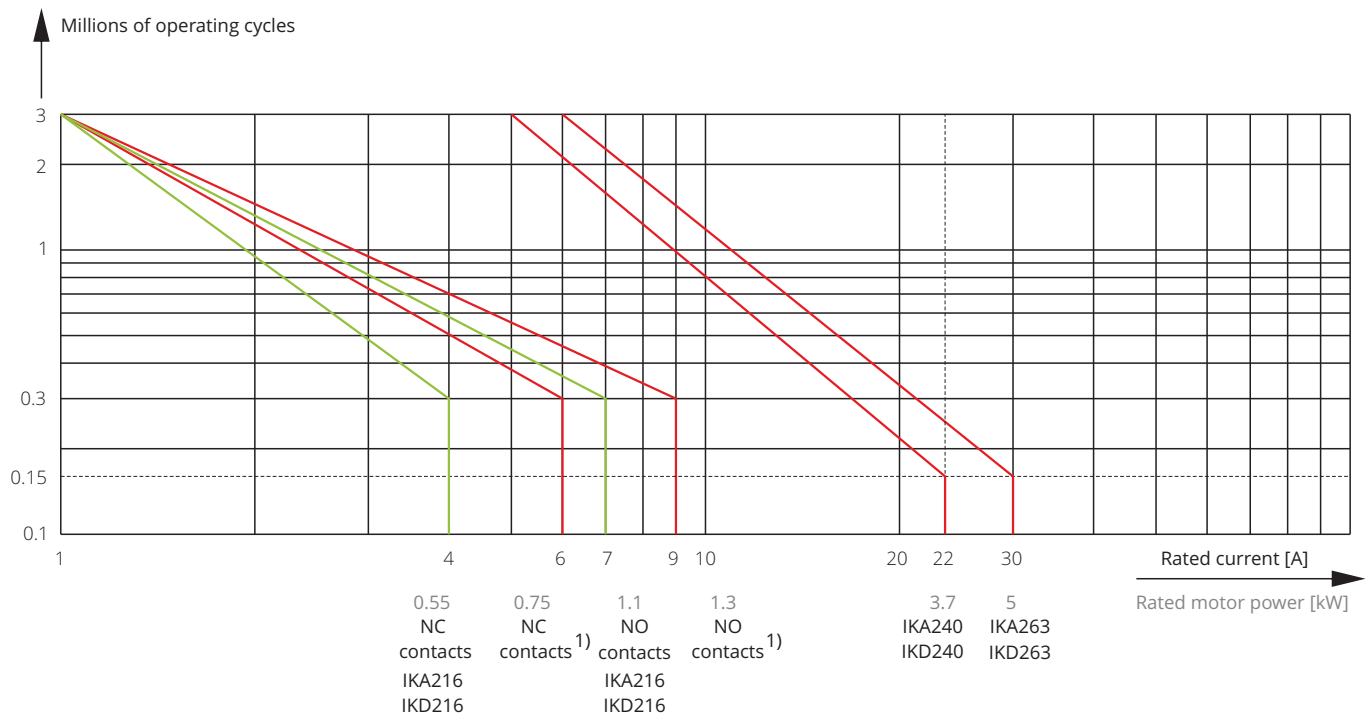
AC-3, AC-3e/400V/3-phase for IK21, IKA416, IKD416, IKA25, IKD25, IKA425 (UL), IKD425 (UL), IKA432, IKD432, IKA40, IKA63, IK63, IKA440 (UL), IKD440 (UL), IKA463 (UL), IKD463 (UL)

Diagram 2



AC-3, AC-3e/230V/1-phase for IKA216, IKD216, IKA20, IKD20, IKA220 (UL), IKD220 (UL), IKA225, IKD225, IKA232, IKD232, IKA240, IKD240, IKA263, IKD263

Diagram 3



¹⁾ IKA20, IKD20, IKA220 (UL), IKD220 (UL), IKA225, IKD225, IKA232, IKD232

